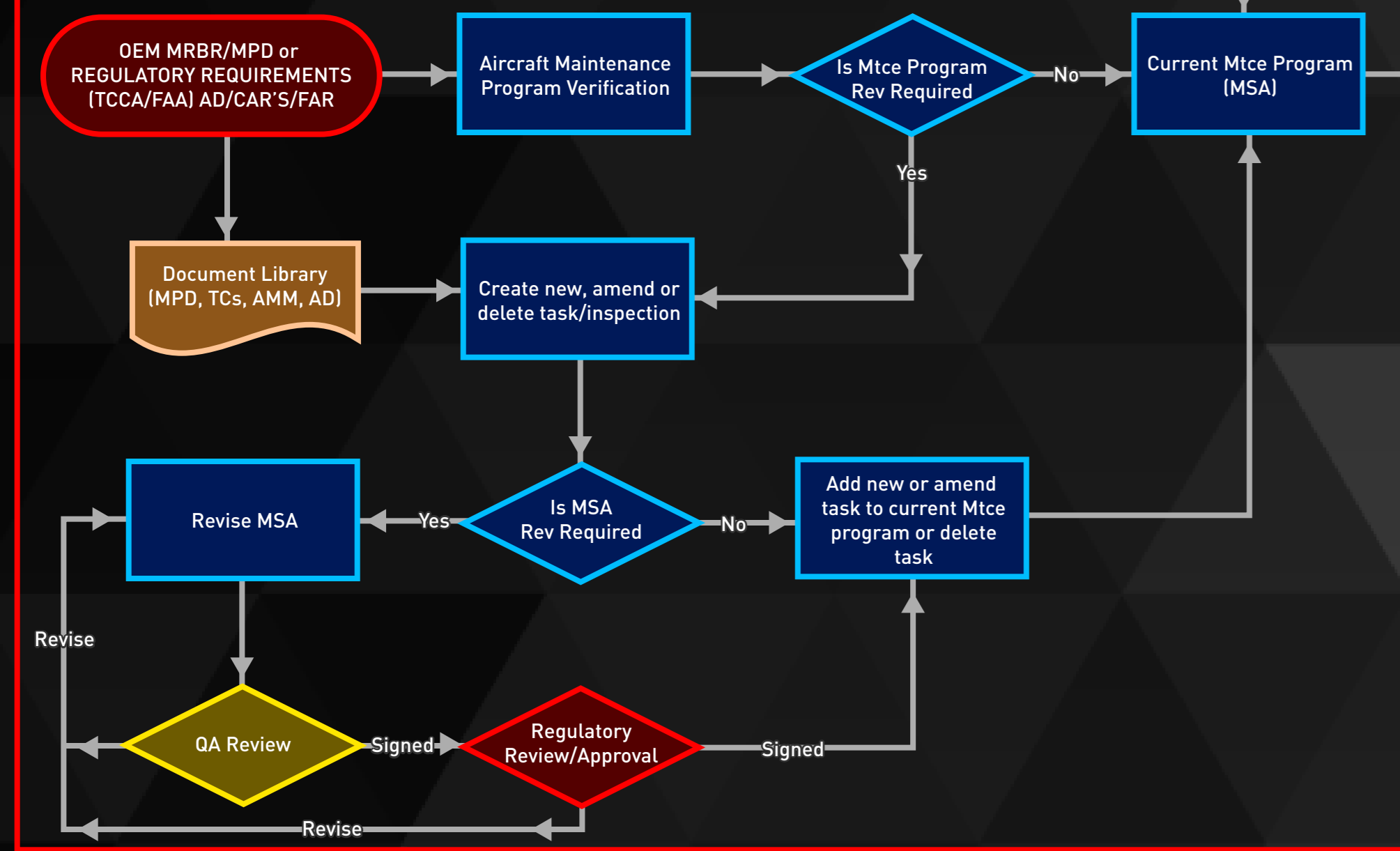
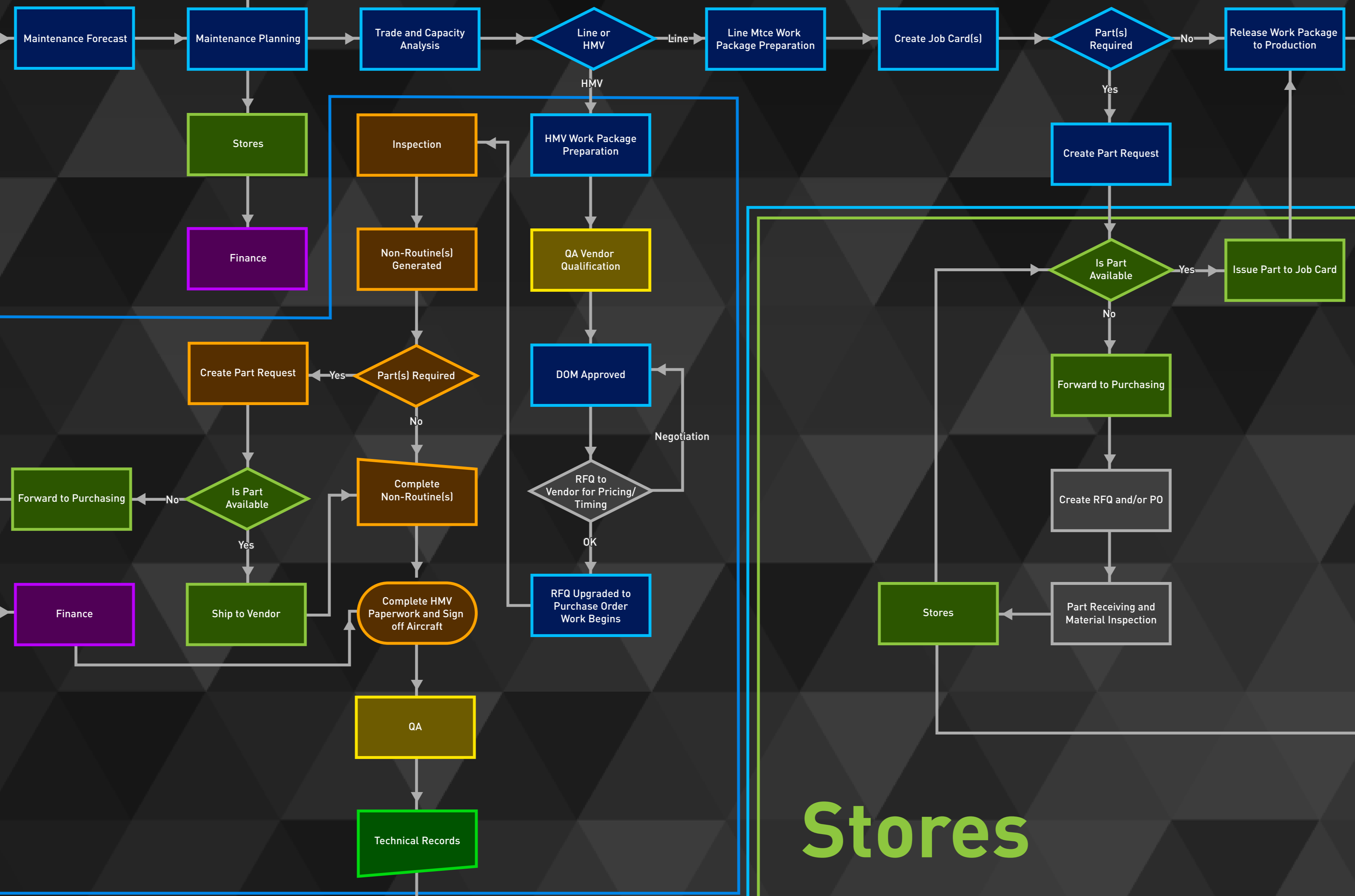


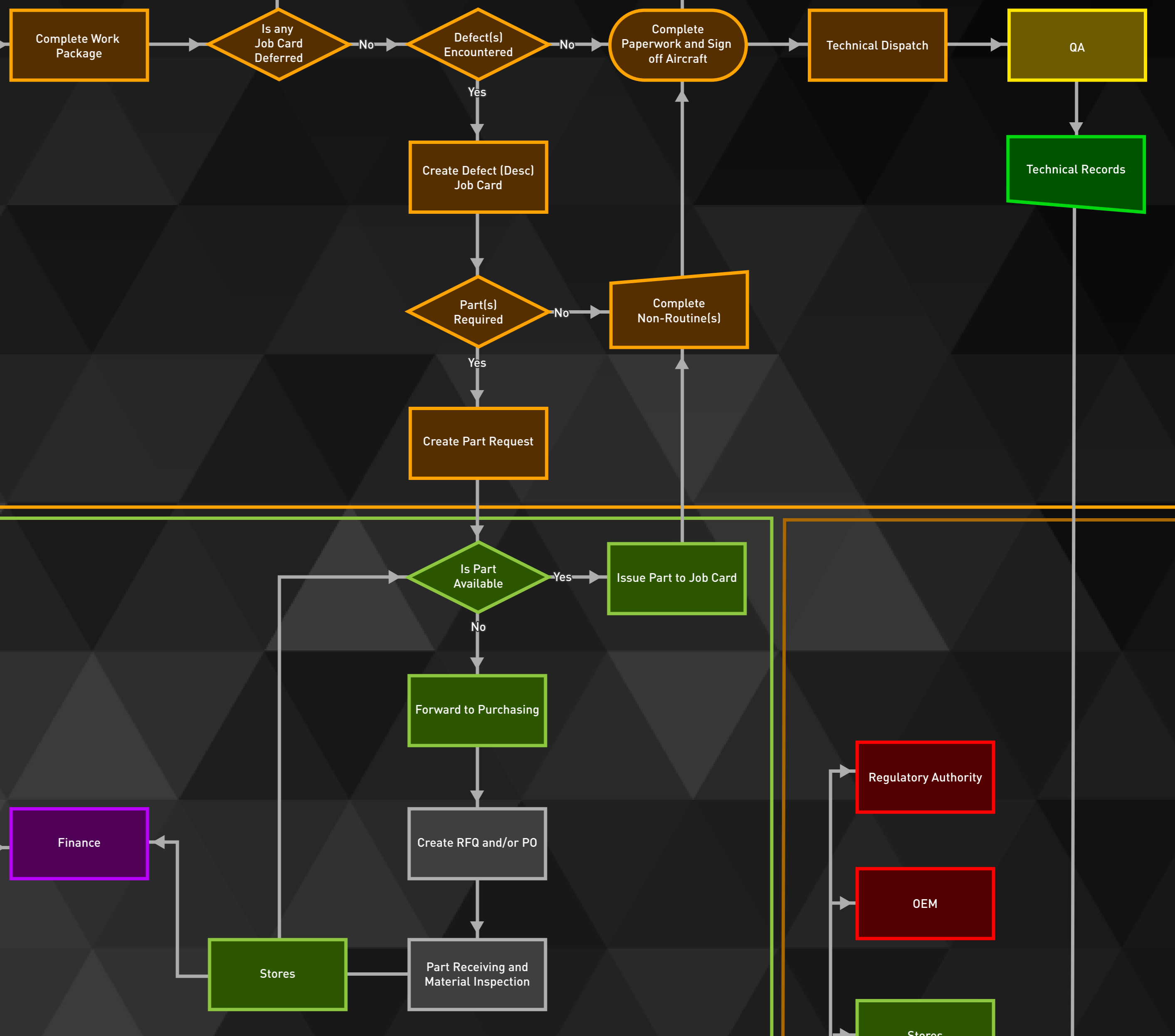
IDM



Planning



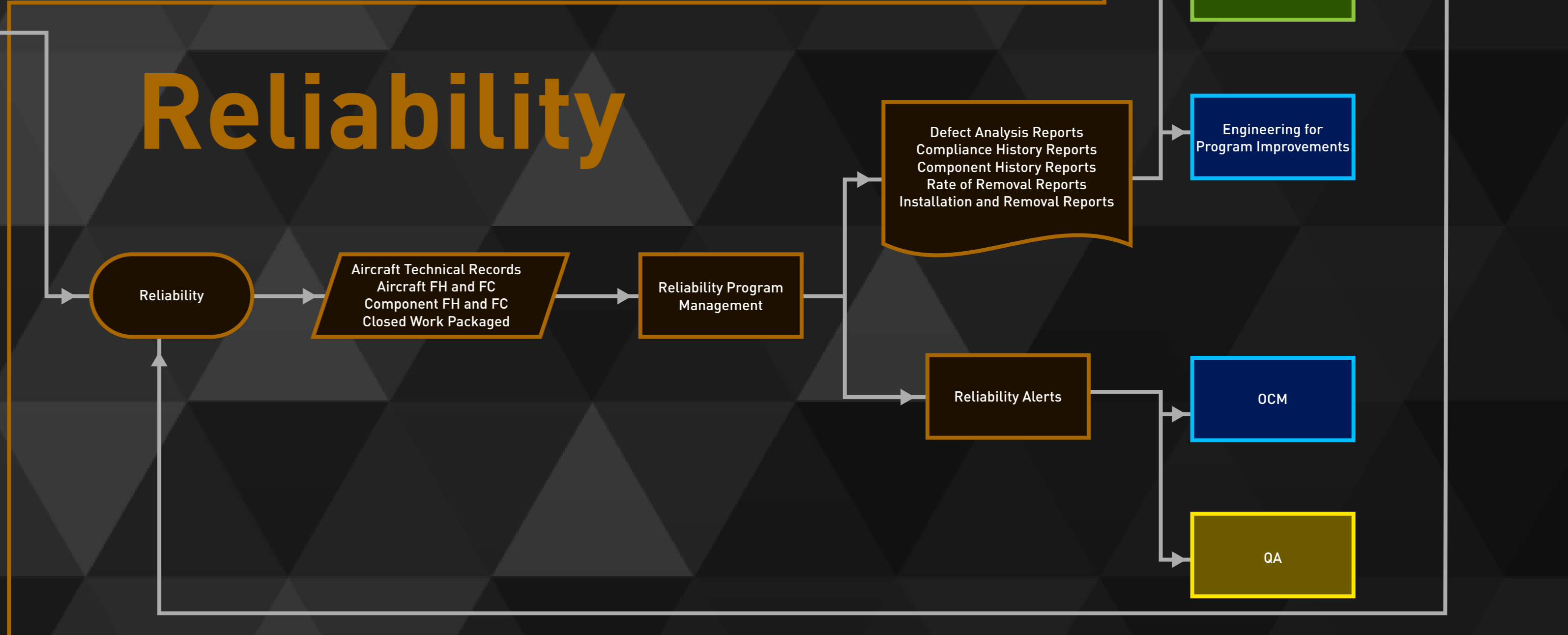
Production



HMV

Stores

Reliability



- Authority
- Finance
- Orders / Receiving
- Planning
- Production
- Quality Assurance
- Reliability
- Stores
- Technical Records